



# Model A102

User Instruction



## Dear Customer!

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Dear Customer!

Thank you for choosing Mil-tek. We hope you will be satisfied with our product throughout its service life.

For your safety and that of others, and to achieve the best results, we ask that you carefully read the following pages before using your new Mil-tek product.

If you have any questions, you are welcome to contact your nearest local Mil-tek representative or visit [www.mil-tek.com](http://www.mil-tek.com) for further information.

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# Safety Regulations

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## REGULATIONS FOR USING THE WASTE PRESS

The Waste Press may only be used to press cardboard, paper, plastic, foam plastic, textiles and similar soft materials.

Spray cans, aerosol cans or gas containers, cans with dangerous material or solid materials must never be pressed in this Mil-tek product as this can involve danger of life or cause an explosion.

Furthermore it is prohibited to press solid materials such as metal, wood, glass etc. as this can cause damage to the machinery as well as cause personal injury.

## RESPONSIBILITY

Mil-tek Denmark declines any liability and responsibility if any alterations or if otherwise adjustments are made to the machine according to the manual and maintenance manual, and including any damage to the safety valve.

Mil-tek and its Sales Representatives and distributors cannot be held liable for any adjustments or modifications, which are not shown or stated in this manual.

Under no circumstances may any changes be made to this machine or the use of any unoriginal spare parts without written consent from the Mil-tek manufacturer. Any changes or the use of unoriginal parts may result in personal injury and are therefore prohibited.

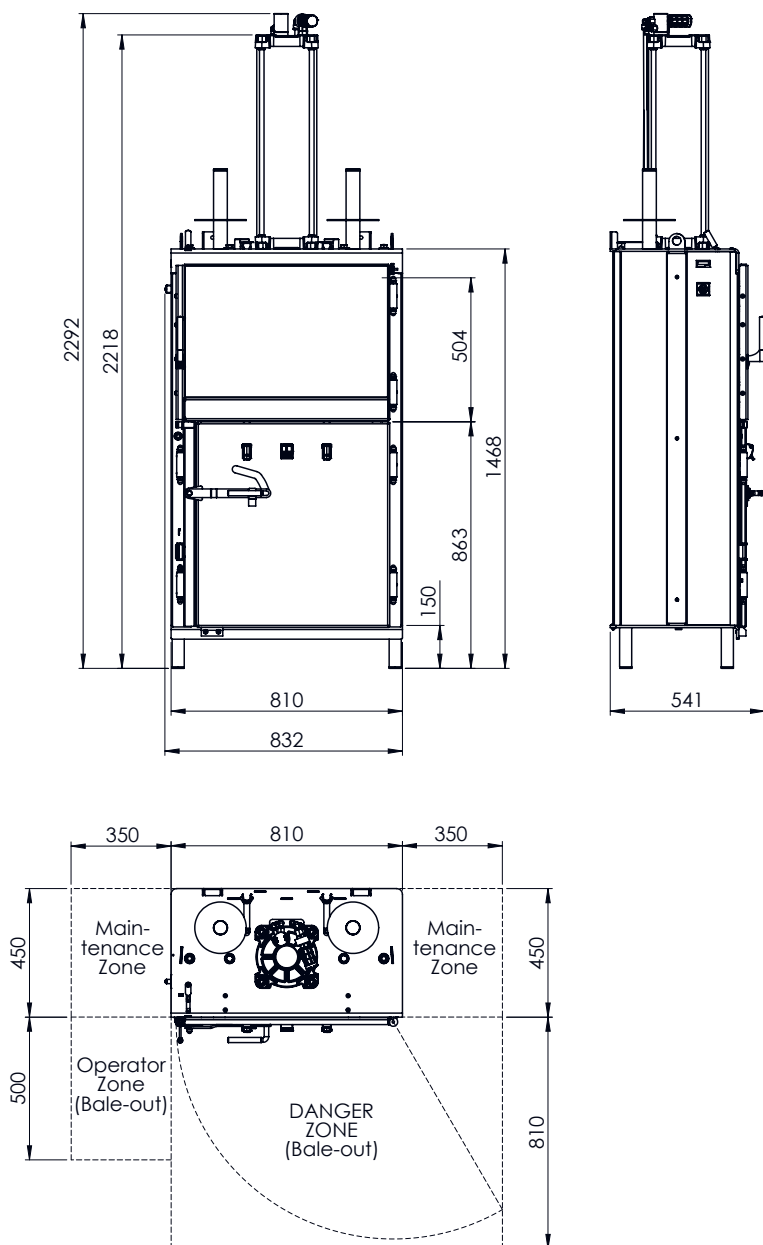
Mil-tek cannot be responsible for the use of the Waste Press, if anything other than Mil-tek Original Banding is used to tie the bales, as Mil-tek Denmark cannot guarantee for the quality and origin of any alternative banding!

## USER MANUAL IN ORIGINAL ENGLISH VERSION

This user manual is translated from English. As a part of Mil-tek's policy for keeping the environment, Mil-tek do not deliver the original

version of the manual without any specific request from customer or authorities.

If the original version is needed for any purpose, please send a request per e-mail to [info@miltek.dk](mailto:info@miltek.dk) or call Mil-tek Denmark at +45 9675 8000.



Measurrments of correct instalation

# Technical Data

| Technical data                |                                               |
|-------------------------------|-----------------------------------------------|
| Power source:                 | Compressed air, 8-10 bar                      |
| Machine height (mm):          | 2292                                          |
| Machine width (mm):           | 832                                           |
| Machine depth (mm):           | 541                                           |
| Net. weight:                  | 255 kg                                        |
| Noise level:                  | < 70 dB (A)                                   |
| Pressure:                     | 2500 kg at 8 bar                              |
| Size of bale: H x W x D (mm): | 710-830 x 655 x 450                           |
| Weight of bale:               | Plastic up to 100 kg<br>Cardboard up to 40 kg |
| Automatic bale-out system:    | No                                            |
| Approvals:                    | CE, EN16500                                   |



# CE Declaration of Conformity



EU declaration of conformity to directive 2006/42/EU  
- The machinery directive Annex II A.

*EU Overensstemmelseserklæring  
- Maskindirektivet 2006/42/EU Bilag II A.*



|                                                                                                                                                                                     |                                                                                                                                                                                                                                                                           |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Name of Manufacturer:</b><br><i>Fabrikantens navn:</i>                                                                                                                           | Mil-tek Danmark A/S                                                                                                                                                                                                                                                       |
| <b>Full Address of Manufacturer:</b><br><i>Fabrikantens adresse:</i>                                                                                                                | Torstedvej 4-8, DK-6990 Ulfborg, Danmark                                                                                                                                                                                                                                  |
| <b>Name and address on the person authorized to compile the technical dossier:</b><br><i>Navn og adresse på den person, som har bemyndigelse til at samle det tekniske dossier:</i> | Kristian Skannerup<br>Torstedvej 4-8, DK-6990 Ulfborg, Danmark                                                                                                                                                                                                            |
| <b>Description of the machine:</b><br><i>Beskrivelse af maskinen:</i>                                                                                                               | Waste Press<br><i>Affaldspresser</i>                                                                                                                                                                                                                                      |
| <b>Commercial designation:</b><br><b>Generic denomination:</b><br><b>Function:</b><br><i>Handelsbetegnelse:</i><br><i>Generisk betegnelse:</i><br><i>Funktion:</i>                  | Machines for compacting waste materials or recyclable fractions<br>- Vertical baling presses<br><br><i>Maskiner til komprimering af affaldsmaterialer eller genanvendelige fraktioner</i><br><i>- vertikal ballepresser</i>                                               |
| <b>Model / Type:</b><br><i>Model / Type:</i>                                                                                                                                        | A102                                                                                                                                                                                                                                                                      |
| <b>Serial Number:</b><br><i>Serienummer:</i>                                                                                                                                        | A102-ST-1-0-0000 to A102-ST-1-0-9999                                                                                                                                                                                                                                      |
| This machine is in conformity with the essential health and safety requirements of 2006/42 EU<br>- The machinery directive                                                          |                                                                                                                                                                                                                                                                           |
| <i>Denne maskine er i overensstemmelse med de væsentlige sundheds og sikkerheds-bestemmelser i Direktiv 2006/42 EU<br/>- maskindirektivet</i>                                       |                                                                                                                                                                                                                                                                           |
| <b>Notified Body:</b><br><i>Bemyndiget organ:</i>                                                                                                                                   | Not relevant<br><i>Ikke relevant</i>                                                                                                                                                                                                                                      |
| <b>Harmonized C standard:</b><br><i>Harmoniseret C standard:</i>                                                                                                                    | EN 16500 - Machines for compacting waste materials or recyclable fractions<br>- Vertical baling presses - Safety requirements                                                                                                                                             |
| <b>Other standards:</b><br><i>Andre anvendte standarder:</i>                                                                                                                        | The standards used in addition to EN 16500<br><i>De anvendte standarder er anvendt som supplement til EN 16500</i>                                                                                                                                                        |
| <b>Safety related control systems:</b><br><i>Sikkerhedsrelaterede styresystemer:</i>                                                                                                | EN ISO 13849-1:2006<br>EN ISO 13849-1 / AC 2009<br>Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design<br><br>EN ISO 13849-2:2012<br>Safety of machinery - Safety-related parts of control systems - Part 2: Validation |
| <b>Place, date:</b><br><i>Sted, dato:</i>                                                                                                                                           | DK-6990 Ulfborg, 1 dec. 2021                                                                                                                                                                                                                                              |
| <b>The empowered person:</b><br><i>Den person, som er bemyndiget til at forpligte fabrikanten:</i>                                                                                  | <br>Kristian Skannerup                                                                                                                                                                                                                                                    |

# Transport & Installation Guide

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## Danger of damage

The Waste Press is only to be transported and stored in the original packing from the manufacturer. Improper transport can lead to damage or functional errors of the Mil-tek Waste Press. Only transport the Waste Press upright with a fork lift or pallet lift. The fork lift or pallet lift must have a minimum capacity of 500 kg.

- Bring the Waste Press to its installation site with the fork lift or pallet lift.
- Minimum transport height 2300 mm.

## Setting up the Mil-tek Waste Press

### Floor requirements

The surface must be:

- solid and horizontal surface.
- must withstand a point load of at least 150 kg.
- maximum weight of the Mil-tek Waste Press with bale is 375 kg.

### Site requirements

The site can be indoors or outdoors.

The site must:

- be covered and dry.
- be sufficiently protected against weather conditions when outdoors.
- temperature +2°C to +50°C max. Contact your Mil-tek supplier if your site is below +2°C.

### Pneumatic supply requirement

- compressed air, lubricated or nonlubricated.
- operating pressure 8 - 10 bar.
- If the air supply is lubricated, it is important to keep lubricating after once started because the first oil will wash out the grease by which the components are pre-lubricated (oil for lubrication must be ACID-FREE).
- In areas with high humidity, it can be necessary to mount an auto drainer on the air supply. Too much moisture in the air supply can affect the performance of your Waste Press.

### Strapping requirement

- Mil-tek original banding, 13 mm.
- Tensile strength for at least 380 kg.
- For material with high expansion or with sharp edges, we recommended to use Mil-tek original banding 19 mm, with tensile strength for at least 725 kg.

Mil-tek original banding 9 mm, with tensile strength for at least 275 kg can be used if this machine ONLY will be used for pressing cardboard.

# Transport & Installation Guide

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## Unpacking, installation and taking into operation

- remove the original packing from the Mil-tek Waste Press.
- check completeness of all items delivered (see delivery note).
- install the Mil-tek Waste Press on its site.

## Installing the Mil-tek Waste Press

1. Place the Waste Press on a solid and horizontal surface and secure the Waste Press to the wall (fig. 1), or to the floor (fig. 2).
2. Mount the Main Switch (fig. 3).
3. Mount the 2 enclosed rolls of banding. (fig. 4)
4. Check that the band-stop is correctly in place (fig. 5).
5. We suggest you fix the banding to keep it in a secure position in the band holders at the bottom of the press (fig. 6 + 7).
6. Connect the air hose (fig. 8).
7. The Waste Press is then connected to compressed air, 8 - 10 bar and is ready to use (fig. 8).
8. Mount the left side cover (fig. 9).

If static material is compacted in the Bale Press or the site requirements demand that the machine is connected to the buildings earth connection, - then the bolt for earth connection can be found on the lower back part of the machine (fig. 10).

Please read the "Manual for operation" carefully.

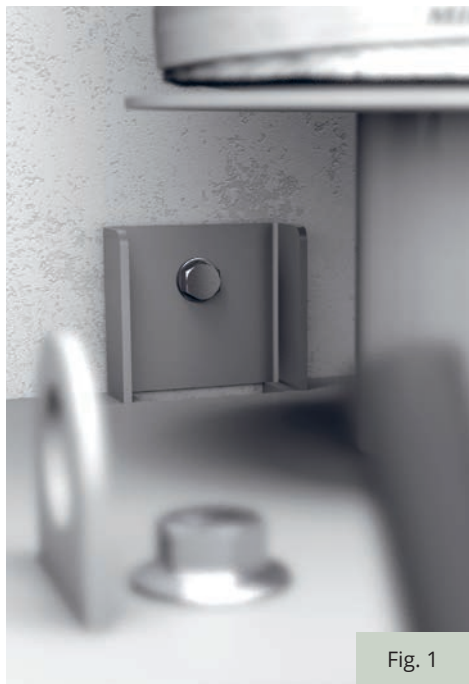


Fig. 1



Fig. 2

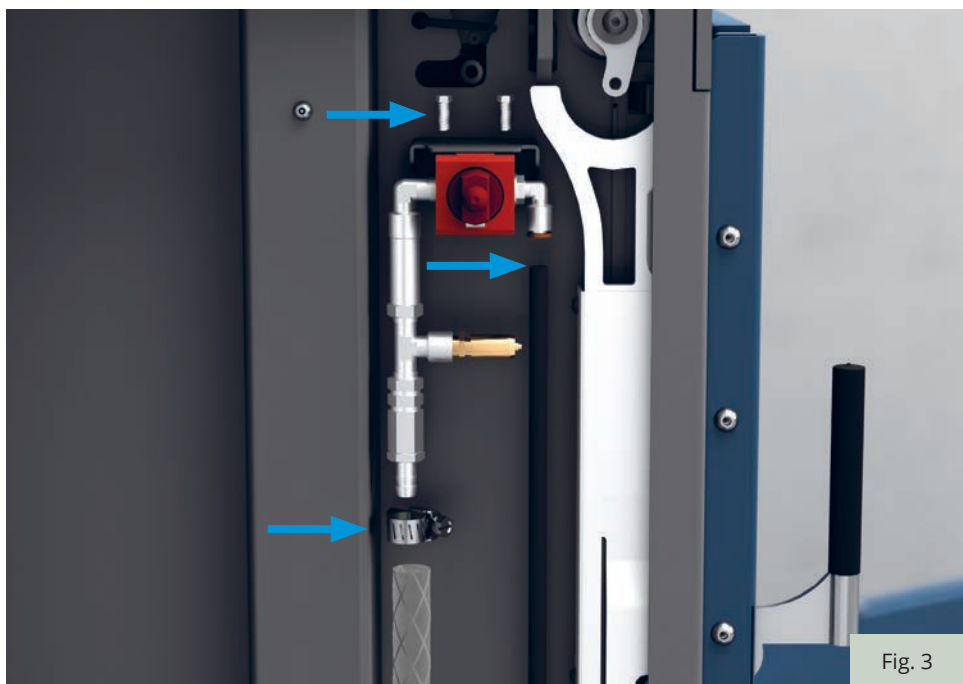


Fig. 3

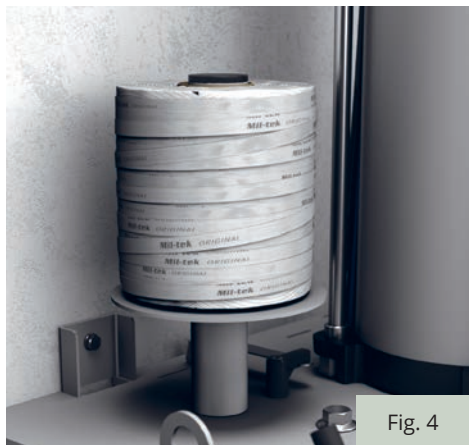


Fig. 4

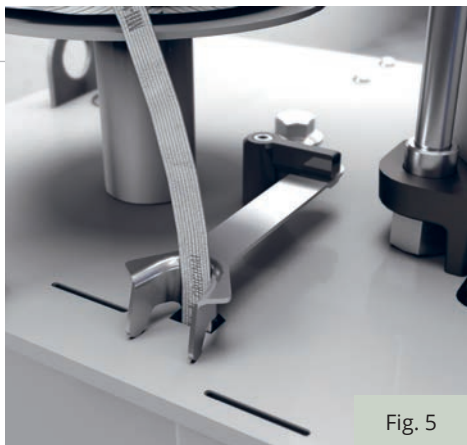


Fig. 5



Fig. 6



Fig. 7



Fig. 8



Fig. 9



Fig. 10



Fig. 11

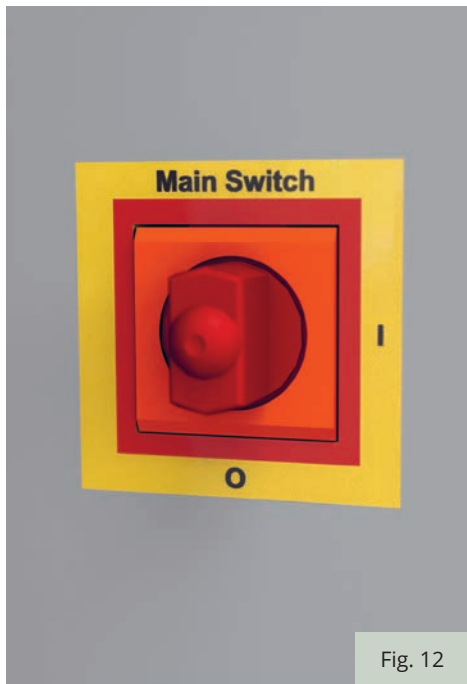


Fig. 12



Fig. 13



Fig. 14



Fig. 15

## Lockout / Tagout Procedure

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1. Close upper door and turn the door handle into closed position (fig. 11)
2. Disconnect the air supply by turning the lock-out valve from open (fig. 12) to lock position (fig. 13)
3. The Waste Press is now disconnected from the power source. The lock-out valve can be locked with a padlock (fig. 13) to ensure that the air cannot be connected by mistake. The Waste Press can now be serviced without additional risk.

### **Option if auto drainer is mounted as accessories**

Follow the lockout/tagout procedure as described above in points 1-3, and:

4. Disconnect the air supply by pressing down the red bottom (fig. 14).
5. The lock-out valve can be locked with a padlock (fig. 15) to ensure that the air cannot be connected by mistake. The Waste Press can now be serviced without additional risk.



# Manual for Operation

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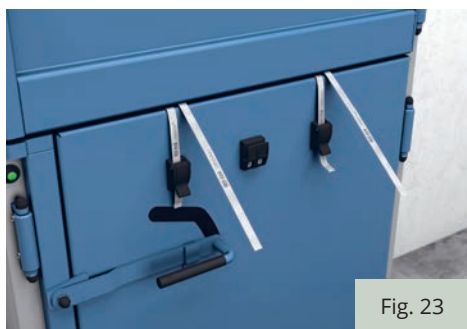
Please read the complete "Manual for operation" carefully.

1. Close the lower door and place the banding straps in the band holder. (fig. 16)
2. Fill with cardboard - paper - plastics etc. Turn the cardboard upside down to optimize the pressing effect. (fig. 17)
3. Close the upper door of the Waste Press, by pushing the handle forward. (fig. 18)
4. Pull the lever of the 3 Position Selector forward into the P (pressing) position. (fig 19).



## **Warning!**

Check all the waste to enter the press to ensure that it contains no undesired materials such as: Metallic material, wood, glass, spray-cans, gas bottles/containers or cans containing any type of fluid liquid etc.



# Emptying the Waste Press

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1. When the indicator turns to green at the left side of the door, it's time to bale out (fig. 20).
2. Open the upper door and pull out the banding straps far enough to cover the pressed waste. Cut the banding to a suitable length with the cutter on the lower door so that they hang out between the doors (fig. 22 + 23).

*Notice: The pressing plate needs to be in the top position before you can open the top door.*

3. Place the banding straps and close the upper door to start the pressing cycle (fig. 22 + 23).
4. Pull the straps as much as possible by giving the straps a good tug, to make sure there is no slack when the pressing plate is activated (fig. 23).
5. Open the bottom door when machine have pressed the material for 5-30 sec. (fig. 24) Please refer to the video for additional information.
6. Make sure you have a good grip on the lower door handle before opening, in case of any excess pressure from the material inside the machine. (fig. 25 + 26)
7. Release the pressure from the door slowly and carefully, while at the same time stepping to the left hand side of the machine. The door will start to open once the closing device is between 90-100°. (fig. 26)



## **Warning!**

The lower door can spring open due to the force of the compacted material inside, so be careful when opening, - make sure you have a good grip on the lower door handle!



Fig. 27



Fig. 28



Fig. 29



Fig. 30

## Emptying the Waste Press

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8. Now tie the bale with the straps (fig. 27). Tie a double knot, to ensure that the knot does not slide up when the pressing plate return to top position (fig. 28).

9. To return the pressing plate, use the top door handle and let the lever of the 3 Position automatically move into R (Return) (fig. 29).

When the pressing plate is in the top position, the upper door can be opened and the bale can be removed.

10. You can now remove the bale. (fig. 30)

*Notice:*

*Place the banding in the right position before using the Waste Press again - please see transport and installation guide.*



Fig. 31



Fig. 32

## Maintenance

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Cardboard or another type of material could be caught between the pressing plate and the inside of the chamber wall.

If material are caught, you will need to remove it before starting a new pressing cycles.



### **ATTENTION!**

Any material caught in between the pressing plate and chamber must only be removed from below!

Remove material and adjust steel edging on both sides of the pressing plate so they are close to the chamber wall (fig. 31 + 32).

If material is caught between the pressing plate and the in-side of the chamber wall preventing the pressing plate from fully returning to the top position and thereby preventing the top door from opening, then the caught material inside of the chamber can be loosened by flowing the below instructions:

- A. Start a press cycle by pulling the lever forward into the I (pressing) position.
  - B. After 2 seconds open the top door handle.
- Repeat this operation several times.



Fig. 33

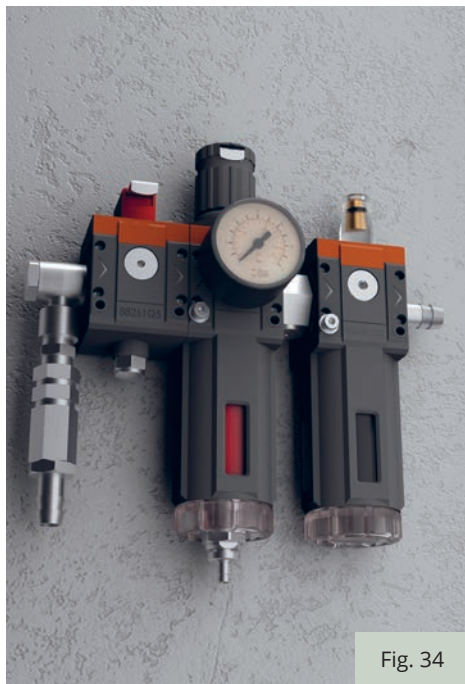


Fig. 34



Fig. 35



Fig. 36

# Maintenance

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## **IMPORTANT!**

**Too much moisture in the air supply can affect the performance of your Waste Press.**

This can be avoided by the following:

A) Draining your compressor tank every 7 days. (fig. 33) (Please refer to the enclosed manual for the compressor)

B) Fit an auto drainer (fig. 34) on your air supply line (available at your supplier).

We recommend that in any situation where more than 25m of air line is used, an auto drainer should be fitted as standard. Mount the auto drainer at the special fitting on left side at the Waste Press (fig. 35).

Stroke counter (fig. 36) counts all strokes and indicates when it is time for service.

Please see "Checklist of Maintenance" page 26 and "Safety Related Control System" page 28.

## **Service in general**

In order to secure safety throughout the entire lifetime of the machine, it should be serviced at least once a year.

The yearly service may only be done by a skilled person, certified by Mil-tek DK to carried out on Mil-tek produced machines.

# Checklist of maintenance

| Checklist for bale press                                     | Daily | Yearly  | Strokes |
|--------------------------------------------------------------|-------|---------|---------|
| Remove caught material                                       | X     |         |         |
| If necessary, adjust the steel edgings on the pressing plate | X     |         |         |
| Function check of safety system                              | X     |         |         |
| Check for leaks in the pneumatic system                      | X     |         |         |
| Lubrication of waste press                                   |       | X       |         |
| Lubrication of the piston pole                               |       | X       |         |
| Replace quick exhaust membranes                              |       | X       |         |
| Check of safety system                                       |       | X       |         |
| Yearly maintenance                                           |       | X       |         |
| Replace top silencer                                         |       | X       |         |
| Replace bottom silencer                                      |       | X       |         |
| Replace activating valve                                     |       | 3 years | 200.000 |
| Cylinder - clean and grease                                  |       | 3 years | 200.000 |
| Replace diaphragm                                            |       | 6 years | 400.000 |
| Replace all valves                                           |       | 6 years | 400.000 |
| Replace battery in counter                                   |       | 6 years | 400.000 |

- The point which have both a yearly- and a stroke-interval, will have to be performed by whatever interval that may be first.

# Checklist of maintenance

| Checklist for Mil-tek compressor                 | Daily | Monthly | Yearly |
|--------------------------------------------------|-------|---------|--------|
| Safety devices                                   | X     |         |        |
| Electrical cables and plug                       | X     |         |        |
| Drain condensed water container or tank          |       | X       |        |
| Function of Electrical water drainer, if mounted |       |         | X      |
| Replace air filters                              |       |         | X      |

- For more details on the compressor checklist, see the manual for the compressor.

# Safety related control system

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## Safety Related Control System

The Safety Related Control System architecture is category 1, performance level c in accordance with ISO 13849-1:2006. To make sure this high safety level is obtained during the machines life-time, it is very important that the Safety Related Control System is serviced in accordance with the below description:

### Function Check of the Safety Related Control System:

The function checks are carried out on an empty machine. The check must be made by a competent person, that knows the normal operation of the machine.

1. With the top door open, the lever of the 3 pos. selector should be locked in "0" off position.
2. With the top door, slightly open (approx. 2 deg. or a 10 mm opening between the top door and chamber), the lever of the 3 pos. selector should be locked in "0" off position.
3. With the top door closed and the closing hinge opened more than 90 deg. (bottom door closed), the press should not start when the lever of the 3 pos. selector is pulled into "P" press position.
4. With the top door closed and the closing hinge in closed position (bottom door opened), the press should not start when the lever of the 3 pos. selector is pulled into "P" press position.
5. With both doors closed start a pressing cycle. When full stroke is achieved, pull out the handle on the top door and make sure that the top door cannot be opened fully before the pressing plate is in the top position.
6. With the doors closed, move the lever of the 3 pos. selector from "0" to "P" and back again. Check that the cycle counter, counts the cycle.

If any failure is found during the function check, of the Safety Related Control System, the machine turned off and...

Turn off the power according to the instructions on page 14/15. Then call an authorized technician to make the repairs, before the machine is used again.

*The replacement of all the safety related components must be made by a competent skilled person, certified by Mil-tek Denmark to carry out service checks on Mil-tek products.*

# Safety related control system

## Service Intervals on Safety Related Components of the Control System

The interlock valve (V12 up/press and V16 low press) must be changed every 200.000 strokes or every 3 years.

The interlock valves (V5 and V6 Lower Doors) must be changed every 400.000 strokes or every 6 years.

| Valve: | Date: | Strokes on counter: | Done by: |
|--------|-------|---------------------|----------|
|        |       |                     |          |
|        |       |                     |          |
|        |       |                     |          |
|        |       |                     |          |
|        |       |                     |          |
|        |       |                     |          |
|        |       |                     |          |
|        |       |                     |          |

# Troubleshooting

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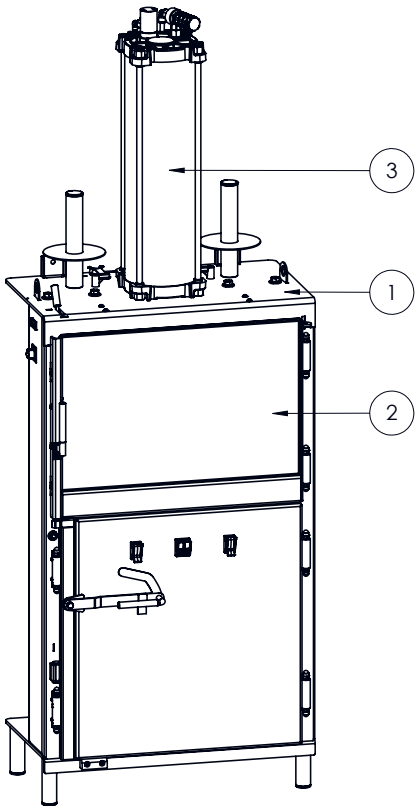
| Problem:                                                                    | Checkpoint number   |
|-----------------------------------------------------------------------------|---------------------|
| The Waste Press does not press/function                                     | 1, 2, 3, 4, 5, 8, 9 |
| The Waste Press is leaking air                                              | 6, 7                |
| The pressing plate returns slowly or pumps when the Waste Press is pressing | 6                   |
| The pressing plate returns slowly when the lower door is open for bale out  | 6                   |
| The pressing plate does not return when 3 pos. selector is in "R" pos.      | 8                   |
| The pressing plate returns slowly                                           | 9, 10               |
| The pressing plate does not return fully and top door can't be opened       | 10                  |
| The compressor manometer is showing zero "pressure"                         | 11                  |

## Check points:

1. Check that the lever of the 3 pos. selector is in the "P" Press position
2. Check that the Main Switch is in "I" ON position
3. Check the air supply is plugged in
4. Check the pressure of the air supply
5. Check the air supply installation for trapped pipes or any "blocks"
6. Check for leaks in pipes and valves on the Waste Press
7. Check for leaks in pipes in the installation
8. Check the function of the Interlock valve V4 Top Door (see also Function Check of the Safety Related Control System)
9. Check the lubrication of the cylinder
10. Check for material stocked around the pressing plate (see also maintenance)
11. Check the troubleshooting section in the manual for the compressor.

# Drawings and parts lists

| POS. | QTY. | ITEM NO. | PART NUMBER | DESCRIPTION                       |
|------|------|----------|-------------|-----------------------------------|
| 1    | 1    | Drawing  | 3102-9-010  | Pressing chamber complete         |
| 2    | 1    | Drawing  | 3102-9-020  | Lower and upper door complete     |
| 3    | 1    | Drawing  | 000-9-100   | Cylinder and press plate complete |

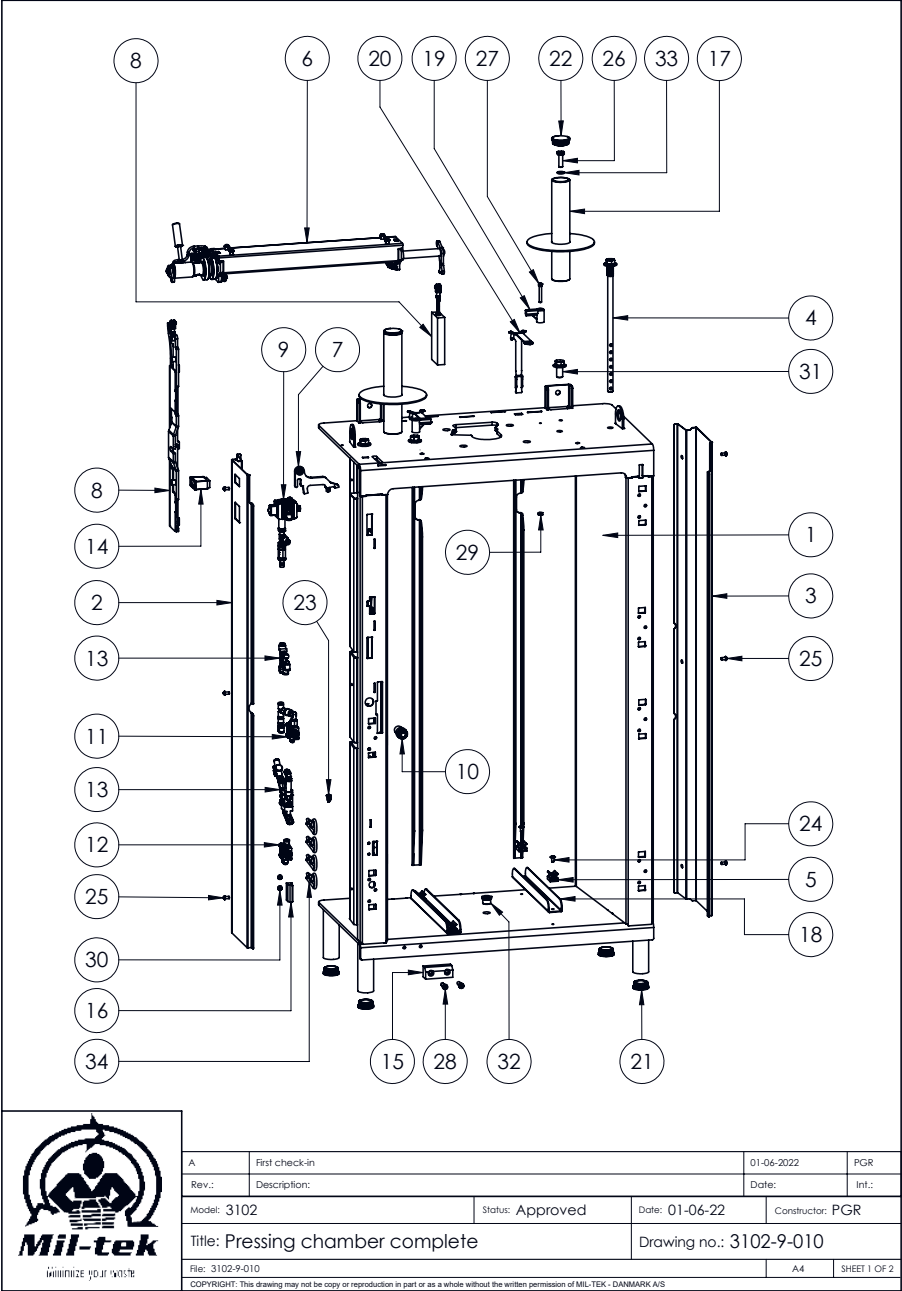


ITEM: 5553102



|                                                                                                                                       |                  |                |                         |
|---------------------------------------------------------------------------------------------------------------------------------------|------------------|----------------|-------------------------|
| A                                                                                                                                     | First check-in   | 01-06-2022     | PGR                     |
| Rev.:                                                                                                                                 | Description:     | Date:          | Int.:                   |
| Model: 3102                                                                                                                           | Status: Approved | Date: 01-06-22 | Constructor: PGR        |
| Title: Waste press - Model A102                                                                                                       |                  |                | Drawing no.: 3102-9-000 |
| File: 3102-9-000                                                                                                                      |                  |                | A4 SHEET 1 OF 1         |
| COPYRIGHT: This drawing may not be copy or reproduction in part or as a whole without the written permission of MIL-TEK - DANMARK A/S |                  |                |                         |

# Pressing chamber, complete drawing

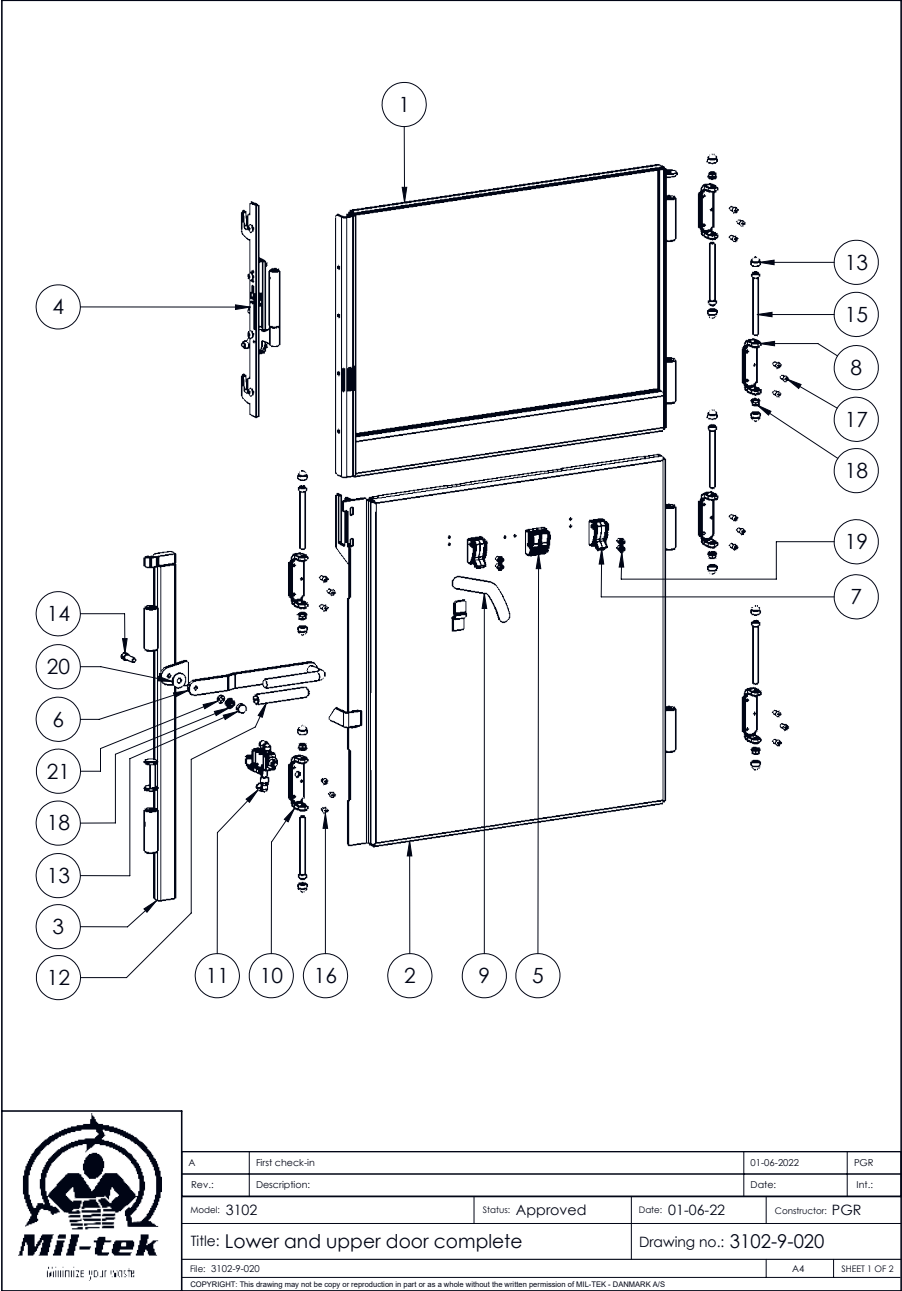


# Pressing chamber, complete parts list

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                                                         |
|------|------|----------|----------------|---------------------------------------------------------------------|
| 1    | 1    | 31021100 | 3102-1-100     | Press chamber                                                       |
| 2    | 1    | 31025825 | 3102-5-825     | Left side cover                                                     |
| 3    | 1    | 31025826 | 3102-5-826     | Right side cover                                                    |
| 4    | 2    | 0001680  | 000-1-680      | Safety and lock Bolt M16x350 mm.                                    |
| 5    | 4    | 0005998  | 000-5-998      | Rubber holders for band                                             |
| 6    | 1    | 0009500  | 000-9-500      | Control unit                                                        |
| 7    | 1    | Drawing  | 000-9-520      | Safety dog                                                          |
| 8    | 1    | Drawing  | 000-9-530      | Locking unit and counterweight                                      |
| 9    | 1    | 790103   | 00-8-V08       | Shut-off valve                                                      |
| 10   | 1    | 0008V14  | 000-8-V14      | Bale out Indicator                                                  |
| 11   | 1    | 0008V15  | 000-8-V15      | Valve for bale out indicator                                        |
| 12   | 1    | 0008V16  | 000-8-V16      | Valve for low press                                                 |
| 13   | 1    | 0008V17  | 000-8-V17      | Valve for bottom door                                               |
| 14   | 1    | 690006   | 00-5-517       | Cycle counter                                                       |
| 15   | 1    | 880967   | 00-5-528       | Brace f/ lower door (1 cyl. machines)                               |
| 16   | 1    | 880968   | 00-5-529       | Shielding for valve                                                 |
| 17   | 2    | 880871   | 0-1-505        | Bandholder for banding                                              |
| 18   | 2    | 880834   | 0-5-002        | U-band for rubberholders                                            |
| 19   | 2    | 880875   | 0-5-500        | Fastener for bandretainer, Plast                                    |
| 20   | 2    | 221600   | 0-5-510        | Band stop                                                           |
| 21   | 4    | 880150   | 002-104-42-005 | Tube Insert - $\varnothing 42,1$ 2,5-5,0                            |
| 22   | 2    | 880020   | 002-104-48-005 | Tube Insert - $\varnothing 48,0$ 2,5-5,2                            |
| 23   | 1    | 769990   | 002-115-06-015 | Bonding screw green - M6x15                                         |
| 24   | 4    | 779971A2 | 002-207-06-012 | Torx head BH. with flang - M6x12                                    |
| 25   | 6    | 900314A2 | 002-208-06-012 | Torx Pin head BH. - M6x12                                           |
| 26   | 2    | 770235   | 001-013-10-035 | Hex head screw DIN 933 - M10x35                                     |
| 27   | 2    | 770090   | 001-101-06-045 | Hex socket head CH. DIN 912 - M6x45                                 |
| 28   | 2    | 770064   | 001-101-08-025 | Hex socket head CH. DIN 912 - M8x25                                 |
| 29   | 2    | 770527   | 001-109-06-000 | Hex nut DIN 934 - M6                                                |
| 30   | 2    | 770009   | 001-207-05-010 | Hex socket head BH. ISO 7380 Flange - M5x10                         |
| 31   | 2    | 771046   | 001-414-16-030 | Hex flange bolt DIN 6921 - M16x30                                   |
| 32   | 1    | 780490   | 001-508-13-000 | Socket Srew SP. DIN 908 - 1/2"                                      |
| 33   | 2    | 771015   | 001-877-10-000 | Spring washer DIN 127 B - $\varnothing 10,2 \times 18,1 \times 2,2$ |
| 34   | 4    | 774011   | 001-883-06-000 | Spring split pin - 6,0 mm.                                          |

|                                                                                                                                             |                                                                                                                                                      |  |  |  |                  |  |                |  |                         |  |              |
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| <br><b>Mil-tec</b><br><small>MINIMIZE YOUR WASTE</small> | Model: 3102                                                                                                                                          |  |  |  | Status: Approved |  | Date: 01-06-22 |  | Constructor: PGR        |  |              |
|                                                                                                                                             | Title: Pressing chamber complete                                                                                                                     |  |  |  |                  |  |                |  | Drawing no.: 3102-9-010 |  |              |
|                                                                                                                                             | File: 3102-9-010                                                                                                                                     |  |  |  |                  |  |                |  | A4                      |  | SHEET 2 OF 2 |
|                                                                                                                                             | <small>COPYRIGHT: This drawing may not be copy or reproduction in part or as a whole without the written permission of MIL-TEK - DANMARK A/S</small> |  |  |  |                  |  |                |  |                         |  |              |

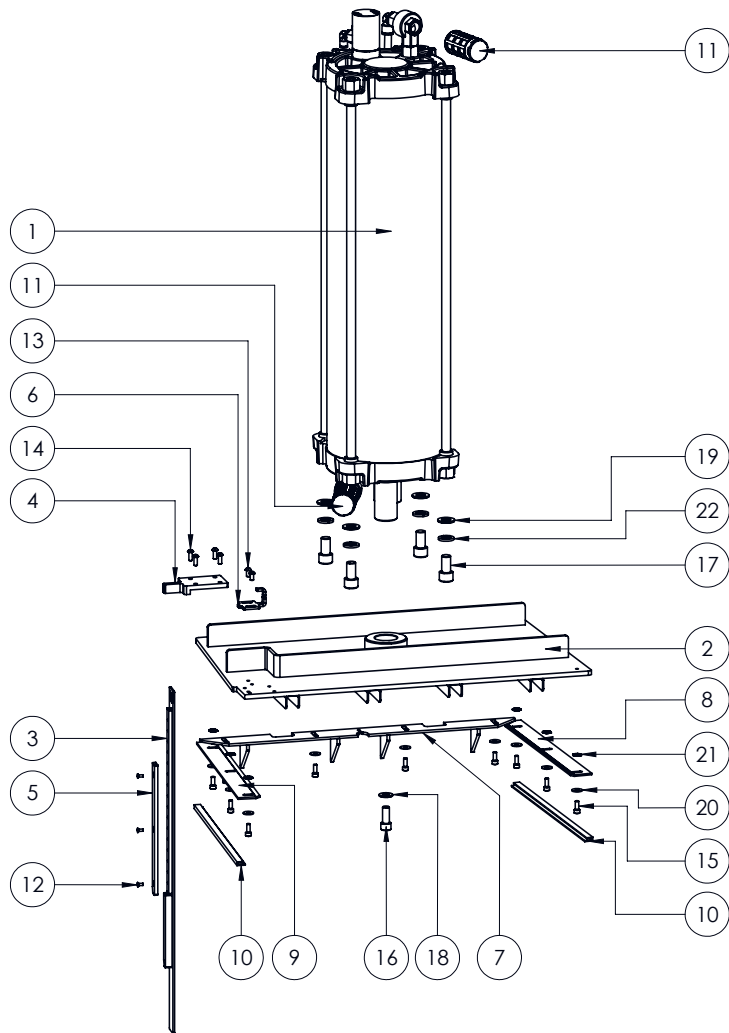
# Lower and upper door, complete drawing



# Lower and upper door, complete parts list

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                               |
|------|------|----------|----------------|-------------------------------------------|
| 1    | 1    | 0001300  | 000-1-300      | Upper door                                |
| 2    | 1    | 31021200 | 3102-1-200     | Lower door                                |
| 3    | 1    | 31021401 | 3102-1-401     | Closing hinge                             |
| 4    | 1    | 791031   | 000-9-540      | Upper door locking lever                  |
| 5    | 1    | Drawing  | 000-9-986      | Band knife                                |
| 6    | 1    | 221301   | 0-1-800        | Handle for lower door                     |
| 7    | 2    | 880545HD | 0-1-995HD      | Band Holder Front Door"HD"                |
| 8    | 5    | 775064   | 0-5-165        | Door hinge                                |
| 9    | 1    | 880090   | 0-5-504        | Plastic protector for door                |
| 10   | 1    | 775063   | 00-5-164       | Door Hinge                                |
| 11   | 1    | 0008V06  | 000-8-V06      | Valve for closing hinge                   |
| 12   | 1    | 880130   | 0404-5-001     | Plastic cover for handle                  |
| 13   | 13   | 224814   | 002-109-08-000 | Nut caps - M8                             |
| 14   | 1    | 770065   | 001-101-08-030 | Hex socket head CH. DIN 912 - M8x30       |
| 15   | 6    | 770073   | 001-101-08-120 | Hex socket head CH. DIN 912 - M8x120      |
| 16   | 3    | 769979   | 002-214-06-010 | Torx head BH. - M6x10                     |
| 17   | 15   | 770050   | 002-214-06-016 | Torx head BH. - M6x16                     |
| 18   | 7    | 770530   | 001-283-08-000 | All metal flang lock nut DIN 6927 - M8    |
| 19   | 4    | 769986A2 | 001-451-06-012 | Lens screws Torx DIN 7985 - M6x12         |
| 20   | 1    | 771005   | 001-802-10-000 | Thin fender washer - ø10,5x30x1,25        |
| 21   | 1    | 225300   | 001-893-08-090 | Disc spring washer DIN 2093 - ø8,2x16x0,9 |
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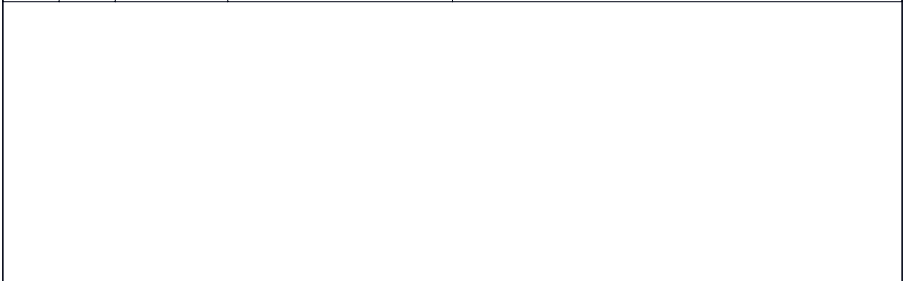
# Cylinder and press plate, complete drawing



|                                                                                                                                       |                  |                        |                  |
|---------------------------------------------------------------------------------------------------------------------------------------|------------------|------------------------|------------------|
| A                                                                                                                                     | First check-in   | 01-06-2022             | PGR              |
| Rev.:                                                                                                                                 | Description:     | Date:                  | Int.:            |
| Model: 000                                                                                                                            | Status: Approved | Date: 01-06-22         | Constructor: PGR |
| Title: Cylinder and press plate complete                                                                                              |                  | Drawing no.: 000-9-100 |                  |
| File: 000-9-100                                                                                                                       |                  | A4                     | SHEET 1 OF 2     |
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# Cylinder and press plate, complete parts list

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                                   |
|------|------|----------|----------------|-----------------------------------------------|
| 1    | 1    | 792000   | AMS208261001   | Cylinder Ø200 x 600 mm. with double ECO-Valve |
| 2    | 1    | 0001110  | 000-1-110      | Press plate                                   |
| 3    | 1    | 0001550  | 000-1-550      | Cover                                         |
| 4    | 1    | 0005555  | 000-5-555      | Locking pawl for lower door                   |
| 5    | 1    | 0005559  | 000-5-559      | Activation cam                                |
| 6    | 1    | 0005581  | 000-5-581      | Guide for safety dog                          |
| 7    | 1    | 01903    | 0-1-903        | Hook bar, back edge                           |
| 8    | 1    | 05126    | 0-5-126        | Steel edging right                            |
| 9    | 1    | 05127    | 0-5-127        | Steel edging left                             |
| 10   | 2    | 880138   | 0-5-204        | Plastic edging                                |
| 11   | 2    | 222501   | 2310 U-1 _2    | Silencer 1/2"                                 |
| 12   | 3    | 769977   | 002-113-04-010 | Torx head UH. - M4x10                         |
| 13   | 2    | 900314A2 | 002-208-06-012 | Torx Pin head BH. - M6x12                     |
| 14   | 4    | 900319A2 | 002-208-06-016 | Torx Pin head BH. - M6x16                     |
| 15   | 10   | 770080   | 001-101-06-016 | Hex socket head CH. DIN 912 - M6x16           |
| 16   | 1    | 770070   | 001-101-12-030 | Hex socket head CH. DIN 912 - M12x30          |
| 17   | 4    | 770092   | 001-101-16-030 | Hex socket head CH. DIN 912 - M16x30          |
| 18   | 1    | 771008   | 001-820-12-000 | Facet washer DIN 125 B - ø13x24x2,5           |
| 19   | 4    | 771021   | 001-820-16-000 | Facet washer DIN 125 B - ø17x30x3             |
| 20   | 10   | 771002   | 001-826-06-000 | Fender washer DIN 9021 A - ø6,4x18x1,6        |
| 21   | 6    | 771014   | 001-852-08-000 | Serrated lock washer DIN 6798 A - ø8,4x15x0,8 |
| 22   | 4    | 771012   | 001-877-16-000 | Spring washer DIN 127 B - ø16,2x27,4x3,5      |





**Mil-tec**  
MINIMIZE YOUR WASTE

|                                                                                                                                       |                  |                        |                  |
|---------------------------------------------------------------------------------------------------------------------------------------|------------------|------------------------|------------------|
| Model: 000                                                                                                                            | Status: Approved | Date: 01-06-22         | Constructor: PGR |
| Title: Cylinder and press plate complete                                                                                              |                  | Drawing no.: 000-9-100 |                  |
| File: 000-9-100                                                                                                                       |                  |                        | A4               |
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# Control unit, drawing

The diagram shows an exploded view of a control unit assembly. The main components are labeled with circled numbers: 1 (main body), 2 (long shaft), 3 (flexible hose), 4 (cylindrical part), 6 (pump/motor), 7 (valve), 8 (small component), 9 (nut), 10 (rod), 11 (hose), 12 (rod), 13 (rod), 14 (rod), 15 (valve), 16 (nut), 17 (rod), 18 (rod), 19 (rod), 20 (hose), 21 (rod), 22 (rod), 23 (rod), 24 (valve), 25 (rod), 26 (rod), 27 (rod), 28 (rod).

ITEM: 0009500

**Mil-tek**  
minimize your waste

|                                                                                                                                       |                  |                        |                  |
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| A                                                                                                                                     | First check-in   | 01-06-2022             | PGR              |
| Rev.:                                                                                                                                 | Description:     | Date:                  | Int.:            |
| Model: 000                                                                                                                            | Status: Approved | Date: 01-06-22         | Constructor: PGR |
| Title: Control unit                                                                                                                   |                  | Drawing no.: 000-9-500 |                  |
| File: 000-9-500                                                                                                                       |                  | A4                     | SHEET 1 OF 2     |
| COPYRIGHT: This drawing may not be copy or reproduction in part or as a whole without the written permission of MIL-TEK - DANMARK A/S |                  |                        |                  |

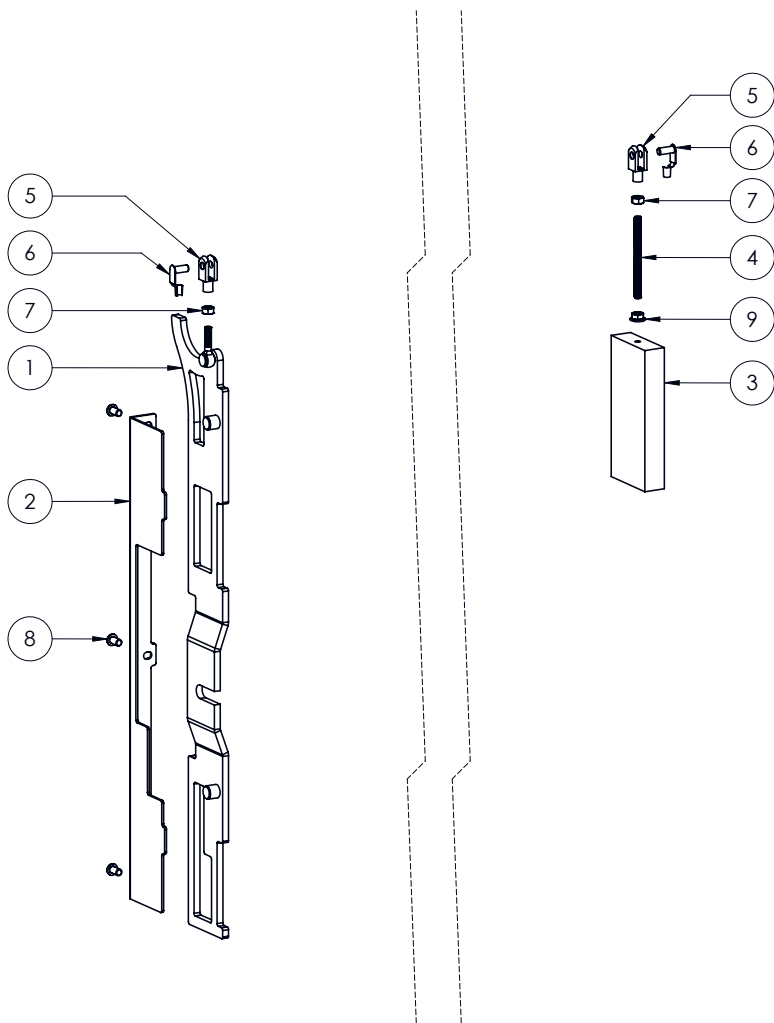
# Control unit, parts list

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                           |
|------|------|----------|----------------|---------------------------------------|
| 1    | 1    | 0001500  | 000-1-500      | Console                               |
| 2    | 1    | 0001511  | 000-1-511      | Interlocking shaft                    |
| 3    | 1    | 0005516  | 000-5-516      | Switch for cycle counter with wire    |
| 4    | 1    | 0005561  | 000-5-561      | Double cam bush                       |
| 5    | 1    | 0005676  | 000-5-676      | Locking pawl No. 2.                   |
| 6    | 1    | 0008V12  | 000-8-V12      | Valves for activation                 |
| 7    | 6    | 700007   | 00-5-514       | Spacer bushing                        |
| 8    | 4    | 700022   | 00-5-515       | Compression spring - 50N              |
| 9    | 2    | 700044   | 00-5-525       | Lock for interlocking shaft           |
| 10   | 1    | 700013   | 00-5-562       | Activation handle                     |
| 11   | 1    | 700018   | 00-5-583       | Spacer for switch                     |
| 12   | 2    | 700025   | 00-5-584       | Nut plate 2 x M8                      |
| 13   | 1    | 700014   | 00-5-671       | Arm shaft No. 2.                      |
| 14   | 1    | 880127   | 0404-5-002     | Plastic cover for handle              |
| 15   | 6    | 690000   | 002-125-08-001 | Sleeve bushing ø8x10x11,5 mm.         |
| 16   | 4    | 690002   | 002-125-20-001 | Sleeve bushing ø20x23x11,0 mm.        |
| 17   | 6    | 690003   | 002-126-10-001 | Thrust washer ø10x18x2,0 mm.          |
| 18   | 2    | 769993A2 | 002-208-05-020 | Torx Pin head BH. - M5x20             |
| 19   | 4    | 900313A2 | 002-208-08-020 | Torx Pin head BH. - M8x20             |
| 20   | 2    | 769991A2 | 002-214-03-020 | Torx head BH. - M3x20                 |
| 21   | 2    | 770006   | 002-214-08-016 | Torx head BH. - M8x16                 |
| 22   | 1    | 770084   | 001-101-06-012 | Hex socket head CH. DIN 912 - M6x12   |
| 23   | 2    | 770528   | 001-109-05-000 | Hex nut DIN 934 - M5                  |
| 24   | 6    | 771045   | 001-414-06-020 | Hex flange bolt DIN 6921 - M6x20      |
| 25   | 2    | 771003   | 001-826-08-000 | Fender washer DIN 9021 A - ø8,4x24x2  |
| 26   | 1    | 771013   | 001-877-08-000 | Spring washer DIN 127 B - ø8,1x14,8x2 |
| 27   | 1    | 771041   | 001-887-20-050 | Shim washer DIN 988 - ø20x28x0,5 mm.  |
| 28   | 1    | 771042   | 001-887-20-100 | Shim washer DIN 988 - ø20x28x1,0 mm.  |



|                                                                                                                                       |                  |                        |                  |
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| Model: 000                                                                                                                            | Status: Approved | Date: 01-06-22         | Constructor: PGR |
| Title: Control unit                                                                                                                   |                  | Drawing no.: 000-9-500 |                  |
| File: 000-9-500                                                                                                                       |                  | A4                     | SHEET 2 OF 2     |
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Locking unit, drawing

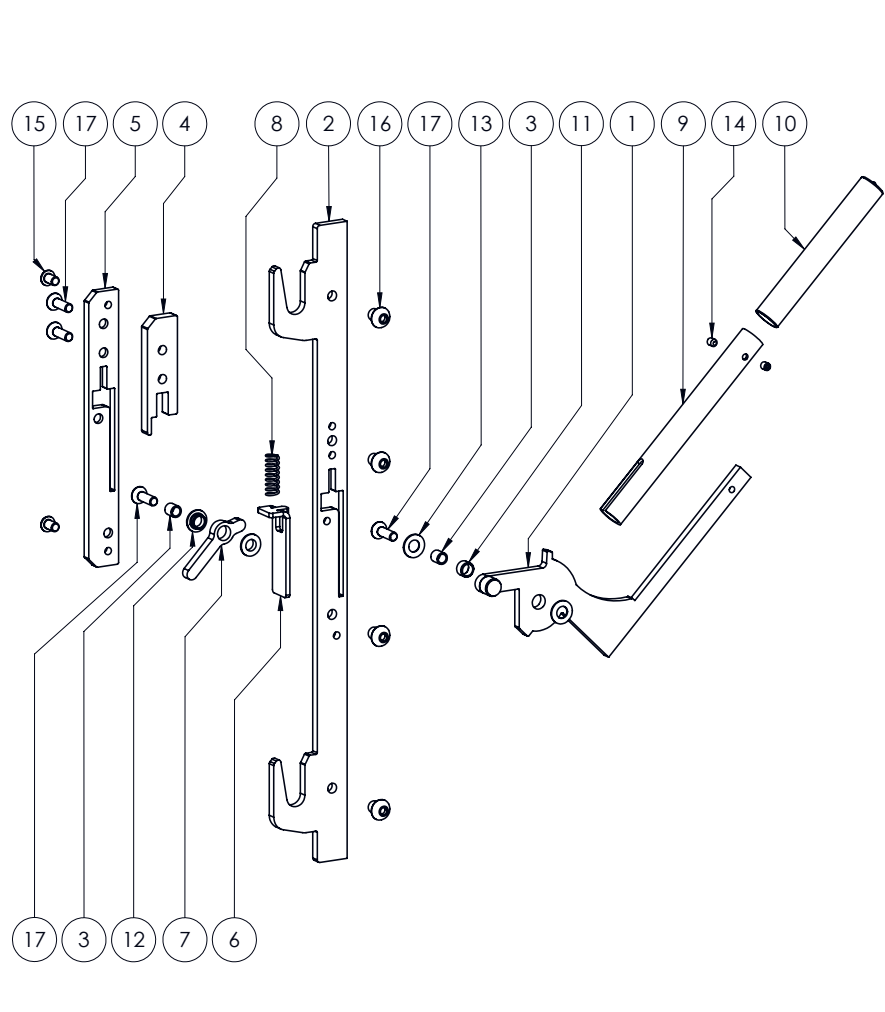


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| A                                                                                                                                     |  | First check-in   |  |                        | 01-06-2022 | PGR              |
| Rev.:                                                                                                                                 |  | Description:     |  |                        | Date:      | Int.:            |
| Model: 000                                                                                                                            |  | Status: Approved |  | Date: 01-06-22         |            | Constructor: PGR |
| Title: Locking unit and counterweight                                                                                                 |  |                  |  | Drawing no.: 000-9-530 |            |                  |
| File: 000-9-530                                                                                                                       |  |                  |  |                        | A4         | SHEET 1 OF 2     |
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# Locking unit, parts list

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                  |
|------|------|----------|----------------|------------------------------|
| 1    | 1    | 0001530  | 000-1-530      | Lock for upper door          |
| 2    | 1    | 0005534  | 000-5-534      | Guide for locking plate      |
| 3    | 1    | 700045   | 00-5-565       | Counterweight                |
| 4    | 1    | 700046   | 00-5-566       | Stud bolts (DIN 976) - M6x75 |
| 5    | 2    | 771067   | 002-102-06-012 | Fork head DIN 71752 - M6x12  |
| 6    | 2    | 771068   | 002-103-06-012 | ES-bolt - M6x12              |
| 7    | 2    | 770527   | 001-109-06-000 | Hex nut DIN 934 - M6         |
| 8    | 3    | 769980   | 002-214-06-012 | Torx head BH. - M6x12        |
| 9    | 1    | 770514   | 001-418-06-000 | Hex flang nut DIN 6923 - M6  |
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# Upper door locking lever, drawing



ITEM: 791031

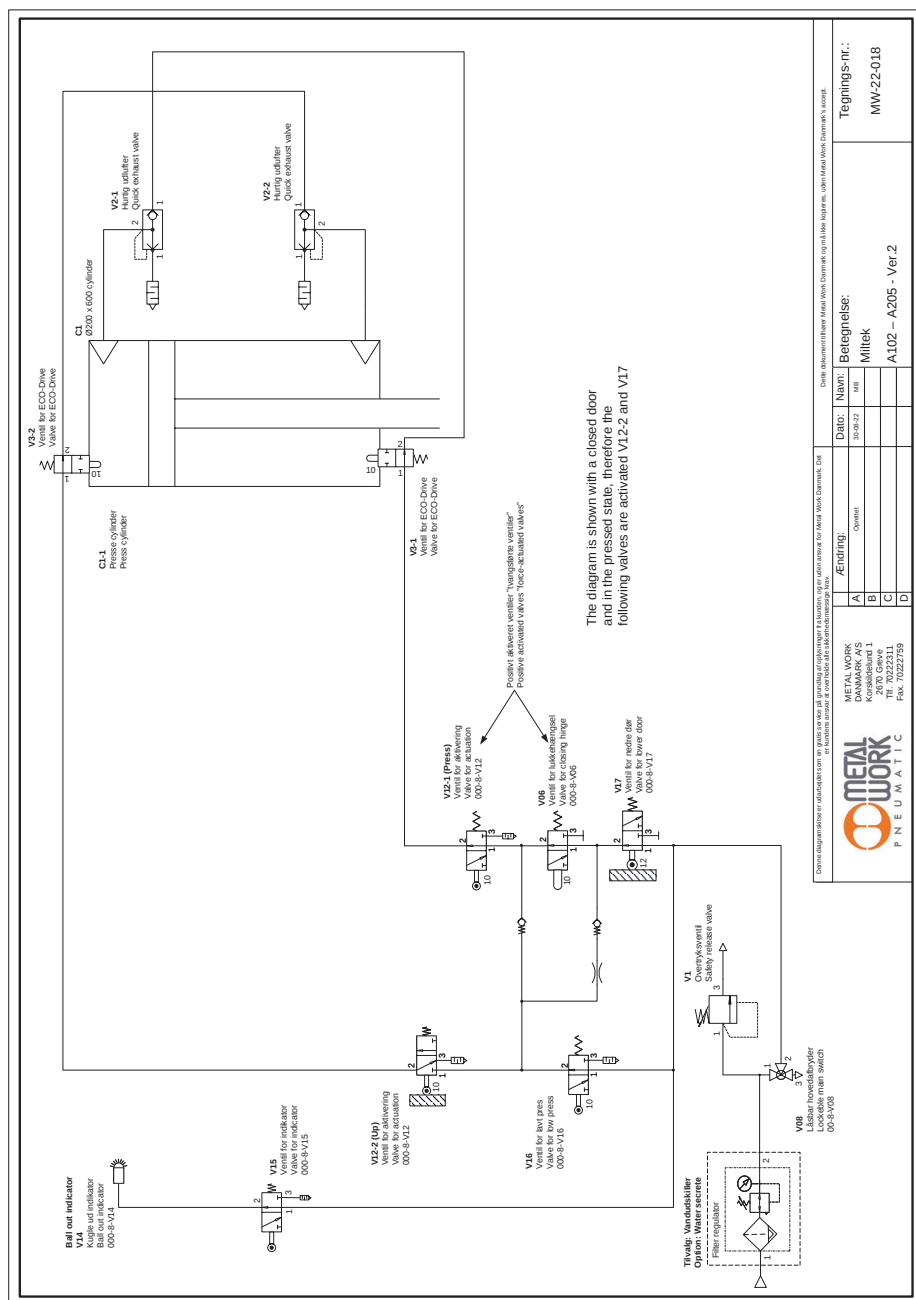


|                                                                                                                                       |                  |                        |                  |
|---------------------------------------------------------------------------------------------------------------------------------------|------------------|------------------------|------------------|
| A                                                                                                                                     | First check-in   | 01-06-2022             | PGR              |
| Rev.:                                                                                                                                 | Description:     | Date:                  | Int.:            |
| Model: 000                                                                                                                            | Status: Approved | Date: 01-06-22         | Constructor: PGR |
| Title: Upper door locking lever                                                                                                       |                  | Drawing no.: 000-9-540 |                  |
| File: 000-9-540                                                                                                                       |                  | A4                     | SHEET 1 OF 2     |
| COPYRIGHT: This drawing may not be copy or reproduction in part or as a whole without the written permission of MIL-TEK - DANMARK A/S |                  |                        |                  |

# Upper door locking lever, parts list

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                               |
|------|------|----------|----------------|-------------------------------------------|
| 1    | 1    | 0001640  | 000-1-640      | Upper door handle                         |
| 2    | 1    | 0005551  | 000-5-551      | Upper door lock hook                      |
| 3    | 2    | 0005645  | 000-5-645      | Center bushing                            |
| 4    | 1    | 0005646  | 000-5-646      | Spring bracket                            |
| 5    | 1    | 0005647  | 000-5-647      | Side plate for lock box                   |
| 6    | 1    | 0005648  | 000-5-648      | Locking pawl                              |
| 7    | 1    | 0005649  | 000-5-649      | Press arm for lock                        |
| 8    | 1    | 700022   | 00-5-515       | Compression spring - 50N                  |
| 9    | 1    | 700009   | 00-5-544       | Tube for handle                           |
| 10   | 1    | 880130   | 0404-5-001     | Plastic cover for handle                  |
| 11   | 1    | 690012   | 002-124-08-002 | Sleeve bearing Ø8/10 x 6 mm.              |
| 12   | 2    | 690011   | 002-125-08-003 | Sleeve bushing ø8x10x4,0 mm.              |
| 13   | 2    | 225300   | 001-893-08-090 | Disc spring washer DIN 2093 - ø8,2x16x0,9 |
| 14   | 2    | 770421   | 001-105-05-006 | Socket set screws DIN 916 - M5x6          |
| 15   | 2    | 769979   | 002-214-06-010 | Torx head BH. - M6x10                     |
| 16   | 4    | 769996   | 002-214-08-010 | Torx head BH. - M8x10                     |
| 17   | 4    | 769978   | 002-113-06-020 | Torx head UH. - M6x20                     |
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## Pneumatic diagram



# Valve for closing hinge, drawing

| POS. | QTY. | ITEM NO. | PART NUMBER | DESCRIPTION                                |
|------|------|----------|-------------|--------------------------------------------|
| 1    | 1    | 780541   | 88261K8     | Plunger valve 3/2 NO, 1/8"                 |
| 2    | 1    | 780352   | 2107001     | Plug With Exagon Embeddedded, 1/8"         |
| 3    | 3    | 780030   | 2L34009     | Rotary Elbow, Male, Cylindrical, 1/8" - Ø8 |
| 4    | 1    | 780307   | 2118000     | Tee, Lateral Female, 1/8" - 1/8" - 1/8"    |
| 5    | 1    | 880741   | W3601000001 | Non Return valve, 1/8"                     |
| 6    | 1    | 770881   | 00-5-985    | Disc Springs ø25x13,8x0,8 mm.              |

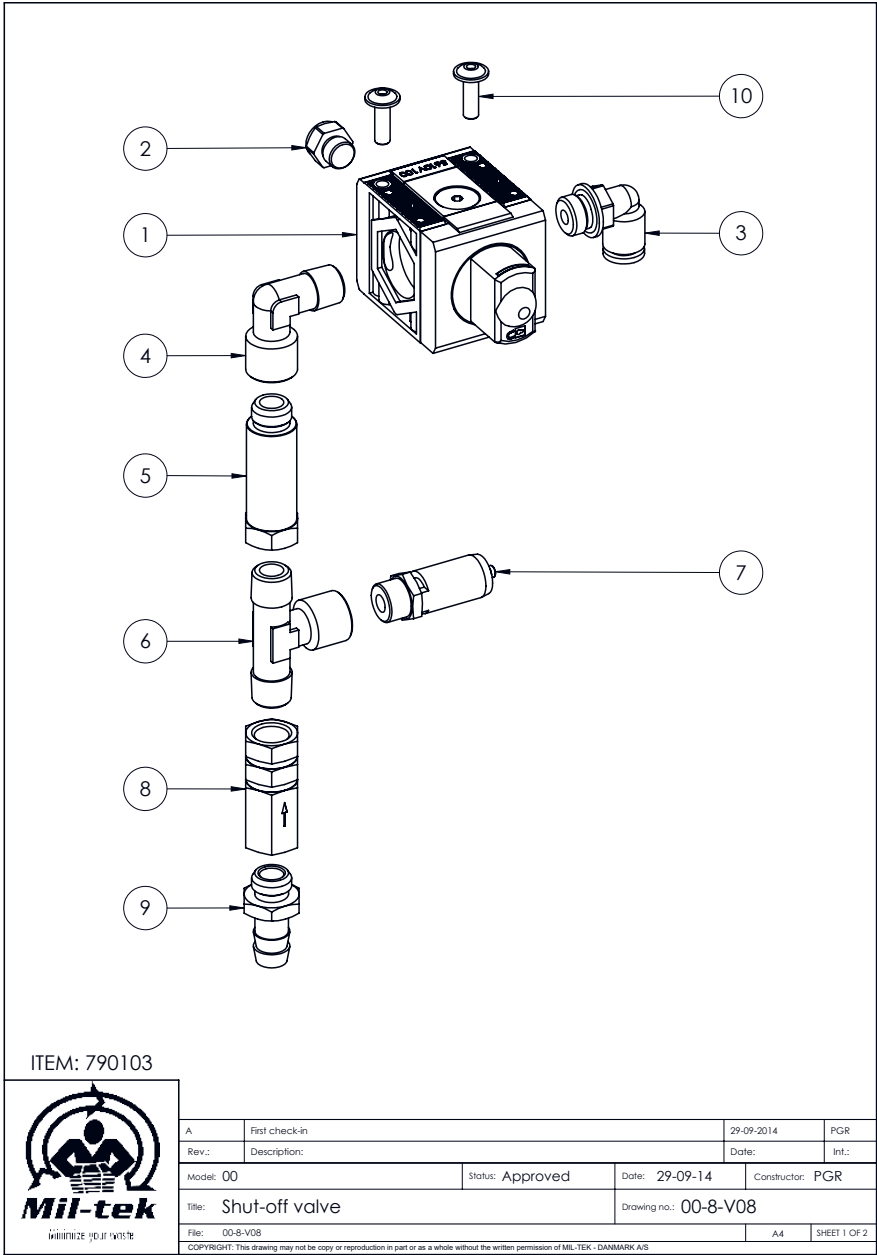
Exploded view diagram of a valve assembly. The components are numbered as follows:

- 1: Main valve body
- 2: Plug With Exagon Embeddedded
- 3: Rotary Elbow (Male, Cylindrical)
- 4: Tee, Lateral Female
- 5: Non Return valve
- 6: Disc Springs

ITEM: 0008V06

|                                                                                                                                       |                  |                        |                  |
|---------------------------------------------------------------------------------------------------------------------------------------|------------------|------------------------|------------------|
| A                                                                                                                                     | First check-in   | 01-02-2022             | PGR              |
| Rev.:                                                                                                                                 | Description:     | Date:                  | Int.:            |
| Model: 000                                                                                                                            | Status: Approved | Date: 01-02-22         | Constructor: PGR |
| Title: Valve for closing hinge                                                                                                        |                  | Drawing no.: 000-8-V06 |                  |
| File: 000-8-V06                                                                                                                       |                  | A4                     | SHEET 1 OF 1     |
| COPYRIGHT: This drawing may not be copy or reproduction in part or as a whole without the written permission of MIL-TEK - DANMARK A/S |                  |                        |                  |

# Shut-off valve, drawing

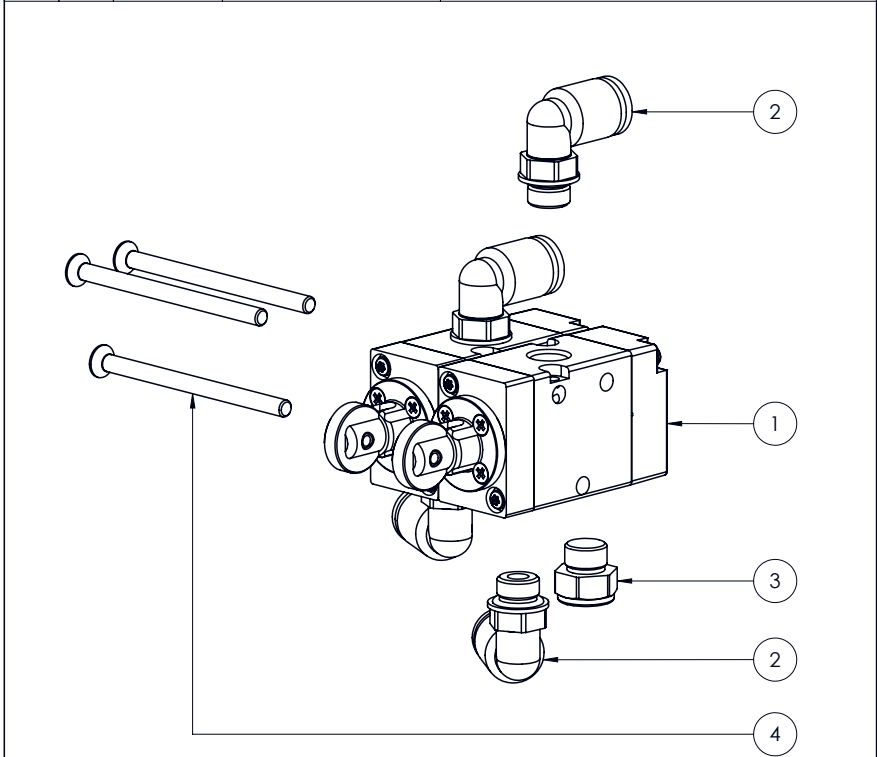


# Shut-off valve, parts list

| POS. | QTY. | ITEM NO. | PART           | DESCRIPTION                                |
|------|------|----------|----------------|--------------------------------------------|
| 1    | 1    | 780692   | 5612V102       | Shut-off valv, 1/4"                        |
| 2    | 1    | 780364   | W0970530052    | Silencer MW SFE, 1/8"                      |
| 3    | 1    | 780040   | 2L34010        | Rotary Elbow, Male, Cylindrical, 1/4" - Ø8 |
| 4    | 1    | 780156   | 2110002        | Elbow, Male-Female, 1/4" - 1/4"            |
| 5    | 1    | 780372   | 2150007        | Extension, 1/4" - 1/4"                     |
| 6    | 1    | 780381   | 2117001        | Tee, Central Feamale, 1/4" - 1/4" - 1/4"   |
| 7    | 1    | 222600   | 400718         | Safety release valve                       |
| 8    | 1    | 900549   | W3601000002    | Non Return valve, 1/4"                     |
| 9    | 1    | 780170   | 2119007        | Hose Adapter, Parallel, 1/4" - Ø12         |
| 10   | 2    | 769973A2 | 002-207-05-016 | Torx head BH. with flang - M5x16           |
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# Valves for activation, drawing

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                                |
|------|------|----------|----------------|--------------------------------------------|
| 1    | 2    | 780547   | 88261K9        | Roller valve 3/2 NO, 1/8"                  |
| 2    | 4    | 780030   | 2L34009        | Rotary Elbow, Male, Cylindrical, 1/8" - Ø8 |
| 3    | 2    | 780364   | W0970530052    | Silencer MW SFE, 1/8"                      |
| 4    | 3    | 769975A2 | 002-113-04-060 | Torx head UH. - M4x60                      |

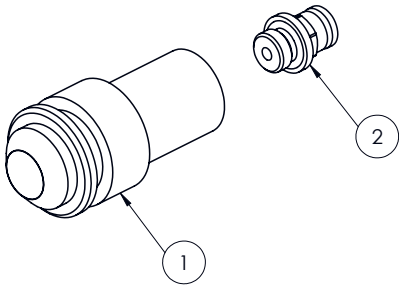


ITEM: 0008V12

|                                                                                                                                       |                              |  |                  |  |                |                        |                  |  |
|---------------------------------------------------------------------------------------------------------------------------------------|------------------------------|--|------------------|--|----------------|------------------------|------------------|--|
|                                                    | A                            |  | First check-in   |  | 01-07-2020     |                        | PGR              |  |
|                                                                                                                                       | Rev.:                        |  | Description:     |  | Date:          |                        | Int.:            |  |
|                                                                                                                                       | Model: 000                   |  | Status: Approved |  | Date: 01-07-20 |                        | Constructor: PGR |  |
|                                                                                                                                       | Title: Valves for activation |  |                  |  |                | Drawing no.: 000-8-V12 |                  |  |
|                                                                                                                                       | File: 000-8-V12              |  |                  |  |                | A4                     |                  |  |
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# Bale out Indicator, drawing

| POS. | QTY. | ITEM NO. | PART NUMBER | DESCRIPTION                            |
|------|------|----------|-------------|----------------------------------------|
| 1    | 1    | 780305   | Z30E9915G   | Indicator - 99/150G Red/Green          |
| 2    | 1    | 780005   | 2L01002     | Straight, Cylindrical, Male, 1/8" - Ø4 |



ITEM: 0008V14

|                                                                                                                                       |                           |  |                  |  |                        |  |                  |  |
|---------------------------------------------------------------------------------------------------------------------------------------|---------------------------|--|------------------|--|------------------------|--|------------------|--|
|                                                    | A                         |  | First check-in   |  | 01-06-2022             |  | PGR              |  |
|                                                                                                                                       | Rev.:                     |  | Description:     |  | Date:                  |  | Int.:            |  |
|                                                                                                                                       | Model: 000                |  | Status: Approved |  | Date: 01-06-22         |  | Constructor: PGR |  |
|                                                                                                                                       | Title: Bale out Indicator |  |                  |  | Drawing no.: 000-8-V14 |  |                  |  |
|                                                                                                                                       | File: 000-8-V14           |  |                  |  | A4                     |  | SHEET 1 OF 1     |  |
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# Valve for bale out indicator, drawing

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                            |
|------|------|----------|----------------|----------------------------------------|
| 1    | 1    | 780547   | 88261K9        | Roller valve 3/2 NO, 1/8"              |
| 2    | 1    | 780364   | W0970530052    | Silencer MW SFE, 1/8"                  |
| 3    | 1    | 780371   | 2105002        | Reducer, Conical, 1/8" - 1/4"          |
| 4    | 1    | 780156   | 2110002        | Elbow, Male-Female, 1/4" - 1/4"        |
| 5    | 1    | 780317   | 2L37010        | Central Tee Male Extended, 1/4" - 2xØ8 |
| 6    | 1    | 780340   | 2L24004        | Y Branch With Adapter, 1xØ8 - 2xØ8     |
| 7    | 1    | 780020   | 2L34002        | Rotary Elbow 1/8" - 4                  |
| 8    | 3    | 769973A2 | 002-207-05-016 | Torx head BH. with flang - M5x16       |
| 9    | 1    | 770148   | 001-013-05-040 | Hex head screw DIN 933 - M5x40         |
| 10   | 2    | 770511   | 001-418-05-000 | Hex flang nut DIN 6923 - M5            |

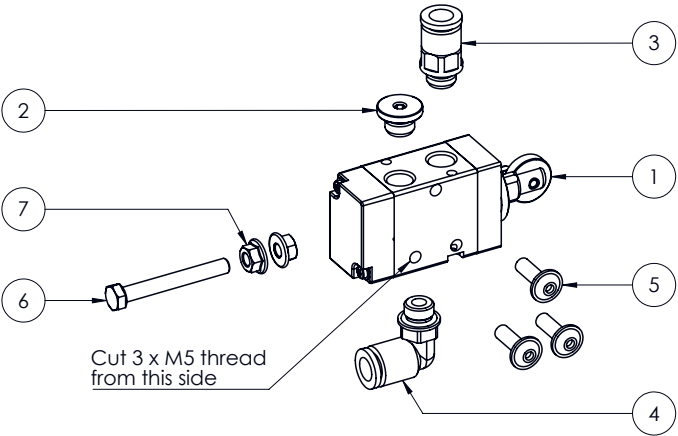
ITEM: 0008V15

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| A                                                                                                                                    | First check-in   | 11-11-2022     | PGR                    |
| Rev.:                                                                                                                                | Description:     | Date:          | Int.:                  |
| Model: 000                                                                                                                           | Status: Approved | Date: 01-06-22 | Constructor: PGR       |
| Title: Valve for bale out indicator                                                                                                  |                  |                | Drawing no.: 000-8-V15 |
| File: 000-8-V15                                                                                                                      |                  |                | A4                     |
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SHEET 1 OF 2

# Valve for low press, drawing

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                                |
|------|------|----------|----------------|--------------------------------------------|
| 1    | 1    | 780547   | 88261K9        | Roller valve 3/2 NO, 1/8"                  |
| 2    | 1    | 780352   | 2107001        | Plug With Exagon Embeddedded, 1/8"         |
| 3    | 1    | 780000   | 2L01009        | Straight, Cylindrical, Male, 1/8" - Ø8     |
| 4    | 1    | 780030   | 2L34009        | Rotary Elbow, Male, Cylindrical, 1/8" - Ø8 |
| 5    | 3    | 769973A2 | 002-207-05-016 | Torx head BH. with flang - M5x16           |
| 6    | 1    | 770148   | 001-013-05-040 | Hex head screw DIN 933 - M5x40             |
| 7    | 2    | 770511   | 001-418-05-000 | Hex flang nut DIN 6923 - M5                |

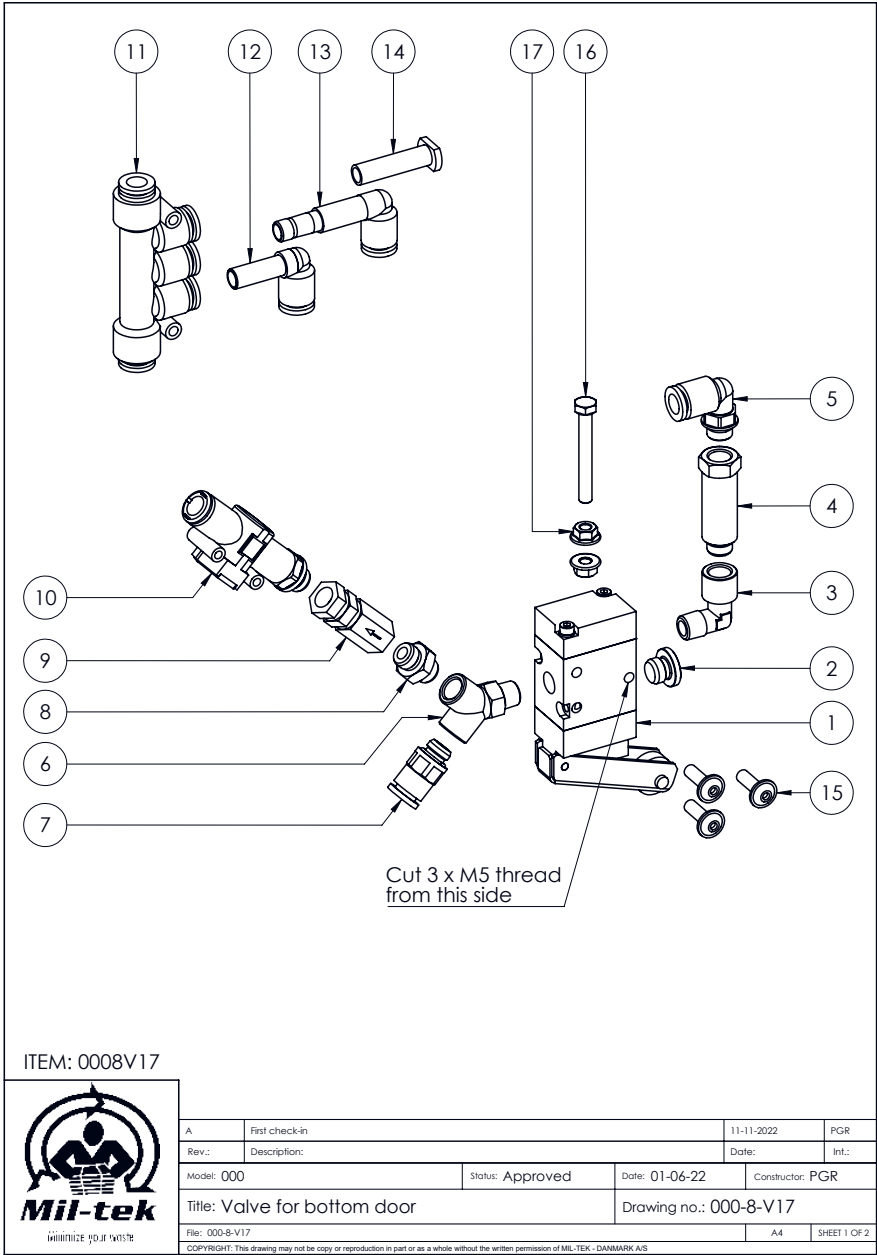


ITEM: 0008V16

|                                                                                     |                            |  |                  |                        |                  |
|-------------------------------------------------------------------------------------|----------------------------|--|------------------|------------------------|------------------|
|  | A. First check-in          |  | 11-11-2022       | PGR                    |                  |
|                                                                                     | Rev.: Description:         |  | Date:            | Int.:                  |                  |
|                                                                                     | Model: 000                 |  | Status: Approved | Date: 01-06-22         | Constructor: PGR |
|                                                                                     | Title: Valve for low press |  |                  | Drawing no.: 000-8-V16 |                  |
|                                                                                     | File: 000-8-V16            |  |                  | A4                     | SHEET 1 OF 1     |

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Valve for bottom door, drawing



# Valve for bottom door, parts list

| POS. | QTY. | ITEM NO. | PART NUMBER    | DESCRIPTION                                |
|------|------|----------|----------------|--------------------------------------------|
| 1    | 1    | 780546   | 88261L5        | Roller lever valve, 1/8"                   |
| 2    | 1    | 780352   | 2107001        | Plug With Exagon Embeddedd, 1/8"           |
| 3    | 1    | 780100   | 2110001        | Elbow, Male-Female, 1/8" - 1/8"            |
| 4    | 1    | 780361   | 2150004        | Extension 42,0 mm., 1/8" - 1/8"            |
| 5    | 1    | 780030   | 2L34009        | Rotary Elbow, Male, Cylindrical, 1/8" - Ø8 |
| 6    | 1    | 780280   | 2124001        | Y Male 90°                                 |
| 7    | 1    | 780000   | 2L01009        | Straight, Cylindrical, Male, 1/8" - Ø8     |
| 8    | 1    | 780343   | 2101001        | Nipple, Parallel 1/8" - 1/8"               |
| 9    | 1    | 880741   | W3601000001    | Non Return valve, 1/8"                     |
| 10   | 1    | 780285   | 9070B6308      | RFF L thread-pipe bi-direc. ø8 1/8 Nk Ø0.8 |
| 11   | 1    | 780054   | Z30ERP890808   | Multiple Manifold Ø8                       |
| 12   | 1    | 780057   | 2L46003        | Plug-in Elbows - Ø8                        |
| 13   | 1    | 780058   | 2L47003        | Extended Plug-in Elbows - Ø8               |
| 14   | 1    | 780056   | 2L10004        | Plug Ø8                                    |
| 15   | 3    | 769973A2 | 002-207-05-016 | Torx head BH. with flang - M5x16           |
| 16   | 1    | 770148   | 001-013-05-040 | Hex head screw DIN 933 - M5x40             |
| 17   | 2    | 770511   | 001-418-05-000 | Hex flang nut DIN 6923 - M5                |



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|---------------------------------------------------------------------------------------------------------------------------------------|------------------|------------------------|------------------|
| Model: 000                                                                                                                            | Status: Approved | Date: 01-06-22         | Constructor: PGR |
| Title: Valve for bottom door                                                                                                          |                  | Drawing no.: 000-8-V17 |                  |
| File: 000-8-V17                                                                                                                       |                  | A4                     | SHEET 2 OF 2     |
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## WARRANTY

Your Mil-tek product is guaranteed for 12 months from date of installation.

The warranty includes material failure and possible production failure.

The warranty does not cover:

Normal wear and tear, misuse or abuse, or damage by wrong usage.

Whilst under warranty, repairs or adjustments may only be carried out by authorized dealers or their agents using original Mil-tek spare parts. Otherwise, the warranty is invalidated.

Neither is the machine covered by warranty, if a failure is based on bad quality (rust, particles, water) of air supply.

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# Service check

| Date | Done by | Strokes | Remarks |
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Rating Plate: