

Fig 1



1. Unpack the machine and connect to air.

Fig 2



2. Turn the Main Switch to on.

Fig 3



3. Put the 3 pos. switch I "R".

Fig 4



4. Open the top door.

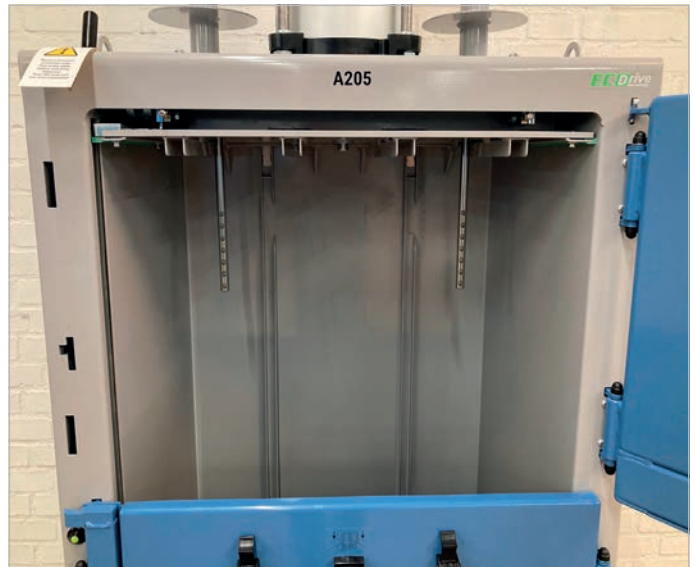
A102/A205
Removing transport protection rods from press plate

Fig 5



5. Remove split pin left and right.

Fig 6



6. Remove split pin left and right.

Fig 7



7. Remove transport bolt left and right.

Fig 8



8. Remove transport bolt left and right.

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Removing transport protection rods from press plate

Fig 9



9. Mount "Plug" bolt right.

Fig 10



10. Mount "Plug" bolt left.

Fig 11



11. Mount transport bolt in storage pos. left.

Fig 12



12. Mount transport bolt in storage pos. right.

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Removing transport protection rods from press plate

Fig 13



13. Right side look like this.

Fig 14



14. Left side look like this.

Fig 15



15. Remove block for "P" pos. with TX15 tool.

Fig 16



16. Remove the red block for "P" pos.

Fig 17



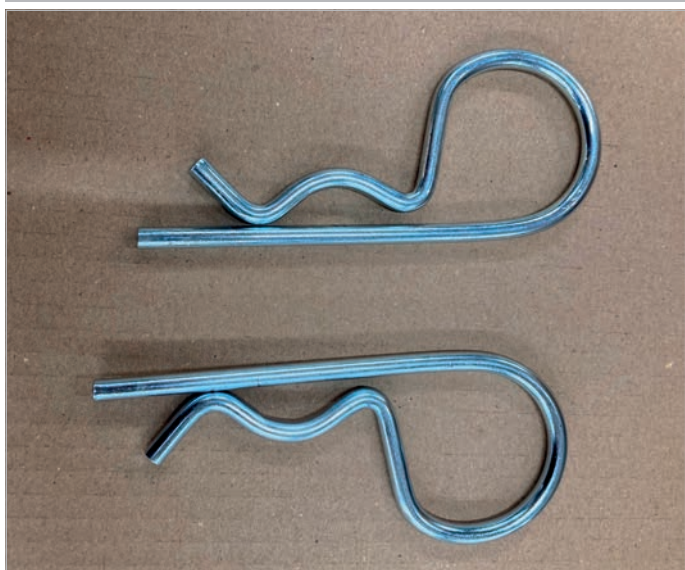
17. 3 pos. school look like this.

Fig 18



18. Close the top door at put the machine into press.

Fig 19



19. The split pins, that needs to be placed at storage holes.

Fig 20



20. The 2 split pins are placed at storage holes left.

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Removing transport protection rods from press plate

Fig 21



21. The 2 split pins are placed at storage holes left.

Fig 22



22. Mount the left side cover.

Machine is now ready for operation (if machine is installed according to manual "Transport and installation")

A102/A205
Removing transport protection rods from press plate

